

Work Order ID 70602

Monday, June 13, 2011 10:58:50 AM



Page 1

Item ID: D412-698-019

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearing Overhaul

Start Date: 6/10/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/22/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 11-06-13

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D412-698	Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-698-019

CHG001

S. W. 11/06/15

CL 11-6-15

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

JB 11/06/15

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S. W. 11/06/15

KL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Cust Item ID:

Required Date: 6/22/2011 Req'd Qty: 1.00

Customer:



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPP D412-698-019 Location: _____ PPP Rev: <u>Draft</u>	0.00					11/6/15		5/
140  QC	QC21- Final Inspection - Work Order Release	0.00							11/6/15
Quality Control	Memo	0.00							MF 11-06-10

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	NAME	ADDRESS	PHONE
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[illegible]**Required Date:** 6/22/2011

Required Qty: 1.00

Comments: IPP Rev:B 05-10-12 Pick List Revised KJ/JLM
IPP Rev:C 08-01-28 change to rev D ECN I104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3121-21  Bolt		Manufactured	No			110	Each	28.0000	17	7	✓		JB SD
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST235				28					
				66969				3					
				68955				25		68955			
D3121-241  Bearing Assembly		Manufactured	No			110	Each	3.0000	5	5	✓		JB SD
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST235A				3					
				67280				3		69905			
D3137-3  Guide		Manufactured	No			110	Each	10.0000	1	1	✓		JB SD
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST235B				10					
				67064				10		67064			
D3137-5  Washer		Manufactured	No			110	Each	30.0000	1		✓		JB 11/06/11
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST235B				30					
				68262				30		68262			

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 70602

Parent Item: D412-698-019

Parent Item Name: Bearing Overhaul

Start Date: 6/10/2011

Required Date: 6/22/2011

Start Qty: 1.00

Required Qty: 1.00

D3183-045

Manufactured No

110 Each

19.0000

2 2



Bearing Assembly

Location

Loc Qty

Loc Code

ST236

19

68256

14

68629

5

MS24694-S101

Purchased No

110 Each

17.0000

1 11



Screw

Location

Loc Qty

Loc Code

ST290A

17

110363

17

68629

110363

JB SL

JB 11/06/15

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Shop Packet Print

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

